

Temperature Analysis for Designing a New High-Powered Strontium Bromide Laser

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Abstract: - In this paper a complete thermal model of the radial heat flow for a high-powered He-SrBr₂ laser is obtained. The model is based on a general analytic solution of the steady-state heat conduction equation subject to mixed boundary conditions for the arbitrary form of the volume power density in the internal laser tube, combined with nonlinear boundary value conditions in the rest part of the composite tube. The model does not require experimental values of the wall temperatures. It is applied for designing of a new high-powered SrBr₂ laser. The influence of the diameter of the outer insulation and the heat conductivity coefficient of the medium between the two tubes at maintenance of the optimal gas temperature is investigated.

Index Terms: - Analytical model, free convection, heat conduction, gas temperature, radial heat flow, SrBr₂ laser, strontium bromide laser, vapour laser.

1 INTRODUCTION

THE strontium bromide (SrBr₂) vapour laser is among the latest inventions in this field. Stable laser generation was achieved for the first time in 2002 [1]. The new device is based on a strontium vapour laser with atomic strontium replaced by strontium bromide. One of the important prospects for this laser is connected with its radiation at 6.45 μm, which as shown in [2, 3], is the most effective means for soft tissue and bone ablation with minimum thermal damage and pollution during operations. For this reason, the Strontium bromide laser is replacing currently used free electron lasers due to its superior technical characteristics, price, and considerably easier maintenance in various kinetic systems. The SrBr₂ vapour laser significantly outperforms the atomic strontium laser due to the longer service life of its laser tube [4, 5]. All these advantages make the SrBr₂ vapour laser commercially viable and the object of active development. Up until now, laser generation with output power 4.26 W has been achieved, with 90% of generation on the line λ = 6.5 μm [6-9]. The operating temperature of SrBr₂ vapour lasers is 1000°C. This sets special requirements when constructing new laser sources of this type. In order to design a new SrBr₂ vapour laser (with expected output power of 6-7 W), it is necessary to pre-evaluate the possible temperature mode of the active laser medium and the laser tube so as to determine the optimal operating temperature. The obtained results are part of the general preliminary research on the new SrBr₂ vapour laser. The electric power supply, the optical resonator, and the mechanical structure will be evaluated and statistical methods will be used to predict the laser generation. The optimal temperature profile of the future device needs to be determined only in the context of the general analysis. The currently developed temperature model [10, 11] allows us to determine the temperature profile of the existing laser [6-9]. This model has been developed for a known temperature of the outer quartz wall, under the heat insulation, obtained by precise measurement.

When designing new laser sources, this temperature remains unknown. This means the model cannot be applied. The need arises for a new temperature model, which would not require the preliminary input of the temperature in question, but rather allows for it to be obtained as a result of the complex thermal interactions between the outside surface of the laser tube and the external environment. This is the aim of this paper.

2 DESCRIPTION OF THE NEW TEMPERATURE MODEL

2.1 Mathematical formulation

In line with [10, 11], the following heat conduction equation in cylindrical coordinates needs to be solved inside the ceramic tube (see Fig.1):

$$\text{div}(\lambda \text{grad}(T_g)) + q_v = 0 \quad (1)$$

where λ is the thermal conductivity coefficient of the gas, λ = λ₀T_g^m, λ₀ = 0.0027, m = 0.7057, q_v is the volume power density of the internal heat source, and T_g is the temperature of the gas. In order to simplify, equation (1) is considered under the first and second type boundary conditions:

$$T_g(R_1) = T_1, \quad R_1 = 0.5d_1 \quad (2)$$

$$\left. \frac{dT_g}{dr} \right|_{r=0} = 0 \quad (3)$$

The boundary condition (2) reflects the fact that the temperature T₁ on the inside wall of the ceramic tube (see Fig. 1) is known, and the boundary condition (3) shows that due to the symmetry of the temperature in relation to the centre of the tube (r = 0), the first derivative is zero. We will consider the following mixed boundary conditions for the actual solution of equation (1) for the geometric design shown in Fig. 1:

Condition A. We preset an external surrounding temperature T_{air} = 300K. In order to determine the unknown temperatures T₄ and T₅ we use new boundary conditions as follows

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$$Q = \alpha F_5 (T_5 - T_{air}) + F_5 \varepsilon c \left[(T_5 / 100)^4 - (T_{air} / 100)^4 \right] \quad (4)$$

$$T_4 = T_5 + q_l \ln(d_5 / d_4) / (2\pi\lambda_4) \quad (5)$$

Boundary condition (4) describes the heat exchange between the outside surface of the laser tube and the surrounding medium. It contains two terms. The first term is derived from the Newton's law for heat exchange through convection, and the second from the Stefan-Boltzmann law for heat exchange through radiation. The quantity Q is the total heat flux, equal to the effective electric power $Q = 1365 \text{ W}$ consumed by the tube, α is the heat transfer coefficient, F_5 is the outside active surface of the insulation of the tube, ε is the integral radiation coefficient, dependent on the material, $c = 5.67 \text{ W}/(\text{m}^2\text{K}^4)$ - radiation coefficient. There are two unknown quantities in boundary condition (4) - α and T_5 . In order to determine T_5 , it is first necessary to determine the heat transfer coefficient α .

$$Q = \varepsilon_{eff} c \left[(T_2 / 100)^4 - (T_3 / 100)^4 \right] S_2 + \frac{2\pi\lambda_2 l_a}{\ln(d_3 / d_2)} (T_2 - T_3) + \frac{2\pi\lambda_{eff} l_a}{\ln(d_3 / d_2)} (T_2 - T_3) \quad (7)$$

or $Q = Q1 + Q2 + Q3$, where:

$$\varepsilon_{eff} = \left[(1 - \varepsilon_1) S_2 / (\varepsilon_1 S_3) + (F_{23})^{-1} + (1 - \varepsilon_2) / \varepsilon_2 \right]^{-1}$$

$$\lambda_{eff} = 0.386 \lambda_2 (\text{Pr} / (0.861 + \text{Pr}))^{1/4} (Ra_{cyl}^*)^{1/4}$$

$$(Ra_{cyl}^*)^{1/4} = \ln(d_3 / d_2) \delta^{-3/4} (d_2^{-3/5} + d_3^{-3/5})^{-5/4} Ra_\delta^{1/4}$$

$$Ra_\delta = [g\beta(T_2 - T_3)\delta^3 \text{Pr}] / \nu^2, \quad \delta = 0.5(d_3 - d_2)$$

Boundary conditions (6) and (7) take into account the process of heat transfer through heat conduction. In boundary conditions (7), the first summand $Q1$ represents the Stefan-Boltzmann law and describes the heat exchange by radiation of the ceramic tube in an enclosed space (Fig. 1—(2)), $Q2$ stands for Newton's law and describes the process of heat conduction. The third summand $Q3$ in (7) describes the free convection in an enclosed space (Fig. 1—(3)). In this way, boundary condition (7) takes into account all possible processes of heat transfer: radiation, heat conduction, and free convection.

Condition D. Equation for the wall temperatures of the ceramic tube is

$$T_1 = T_2 + q_l \ln(d_2 / d_1) / (2\pi\lambda_1) \quad (8)$$

The assigned notations in the above conditions are as follows: The quantity $Q = 1365 \text{ W}$ is the heat flux, equal to the consumed electric power, $q_l = Q / l_a$, $l_a = 1 \text{ m}$ - active length, $\lambda_1, \lambda_2, \lambda_3, \lambda_4$ are respectively the heat conductivity coefficients of the Al_2O_3 tube, helium between the tubes, the quartz tube and the heat insulation, $d_j, j=1,2,\dots,5$ are the diameters of constituent tubes, c is the radiation coefficient. The quantity ε_{eff} is the effective radiation coefficient, taking into account the multiple reflections in the space between the two tubes (position 3), Fig.1, $\varepsilon_1 = 0.52$ and $\varepsilon_2 = 0.72$ are respectively the integral radiation constants of the ceramic and the quartz tube, $S_2 = \pi l_a d_2$ and $S_3 = \pi l_a d_3$ are the surface areas. The quantity $F_{23} = 0.8$ is a geometric factor. Its value is determined by the ratios d_2 / d_3 and l_a / d_2 , $\text{Pr} = 0.6$. Coefficients β, ν are determined in [11].

2.2 Determination of the natural convection heat transfer coefficient α

The Nusselt criterion Nu is used to determine α , regardless of the type of convection [12]

$$\text{Nu} = \alpha H / \lambda \quad (9)$$

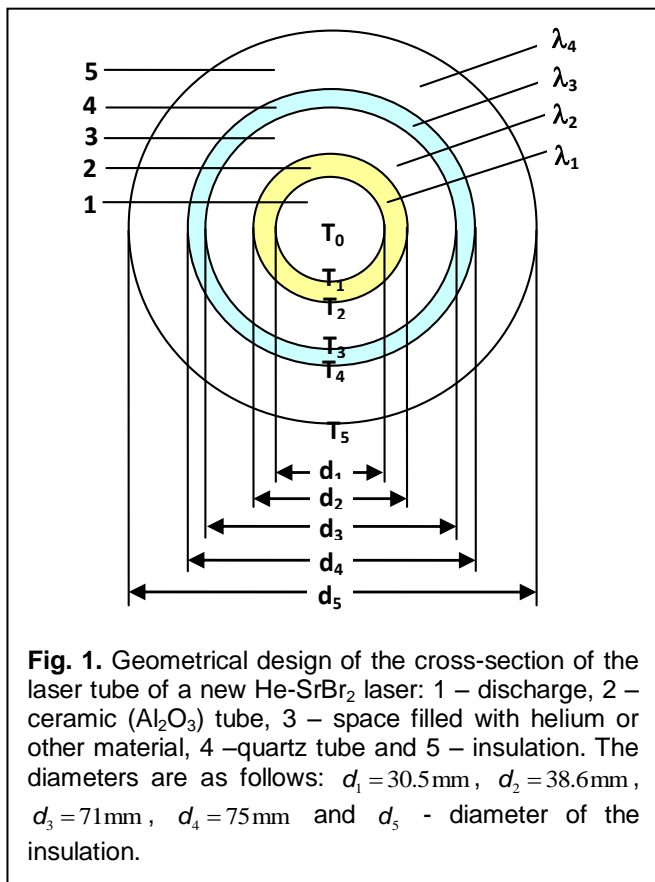


Fig. 1. Geometrical design of the cross-section of the laser tube of a new He-SrBr₂ laser: 1 – discharge, 2 – ceramic (Al_2O_3) tube, 3 – space filled with helium or other material, 4 – quartz tube and 5 – insulation. The diameters are as follows: $d_1 = 30.5 \text{ mm}$, $d_2 = 38.6 \text{ mm}$, $d_3 = 71 \text{ mm}$, $d_4 = 75 \text{ mm}$ and d_5 - diameter of the insulation.

Condition B. The following equation is true for the quartz tube (in cylindrical configuration) [9]:

$$T_3 = T_4 + q_l \ln(d_4 / d_3) / (2\pi\lambda_3) \quad (6)$$

Condition C. The space between the two tubes (Fig. 1, position 3), is filled with helium. The boundary condition is in the following form:

Grashoff's criterion Gr is applicable for free convection [12]

$$Gr = g\beta H^3 (T_5 - T_{air}) / \nu^2 \quad (10)$$

The following relationship between the two criteria is valid for horizontal tubes with natural convection [13]:

$$Nu = 0.46Gr^{0.25} \quad (11)$$

The last equation is true for $700 < Gr < 7.10^7$. The quantities used in (9)-(11) are: H - characteristic body size, here $H = d_5$, g - standard earth gravity, β - thermal coefficient of gas volume expansion, ν - kinematic viscosity, λ - thermal conductivity coefficient. For the air

$$\beta_{air} = 3,41 \cdot 10^{-3} \text{K}^{-1}, \quad \nu_{air} = 15,7 \cdot 10^{-6} \text{m}^2/\text{s},$$

$$\lambda = \lambda_{air} = 0,0251 \text{W}/(\text{mK}).$$

These data are valid for air temperature 300K [13]. Through (9)-(11), the quantity α assumes the form

$$\alpha = 0.46\lambda_{air} \left[g\beta_{air} d_5^3 (T_5 - T_0) / \nu_{air}^2 \right]^{0.25} / d_5 \quad (12)$$

By using (12), boundary condition (4), expressed by the power per unit length, becomes

$$q_l = 0.46\pi\lambda_{air} \left[g\beta_{air} d_5^3 (T_5 - T_{air}) \nu_{air}^2 \right]^{0.25} (T_5 - T_{air}) + \pi d_5 \varepsilon c \left[(T_5 / 100)^4 - (T_{air} / 100)^4 \right] \quad (13)$$

The only unknown quantity in equation (13) is T_5 . After defining it through (4), (6), (7) and (8), T_4, T_3, T_2 and T_1 , are found in succession.

2.3 Determination of the temperature in the cross-section of the active volume

The temperature profile of the radial heat flow in the cross-section of the laser volume can be determined when the temperature T_1 is known. The general solution of (1) is represented by the expression [14, 11]

$$T_g(r) = \left(T_1^{m+1} - \lambda_0^{-1} (m+1) \int_{\ln R_1}^{\ln r} d\psi \int_{-\infty}^{\psi} e^{2\theta} q_v(e^\theta) d\theta \right)^{1/(m+1)} \quad (14)$$

Using qualitative type of distribution for $q_v = q_v(r)$ in long gas discharge (see for instance [15], Chapter 6 or [16] for the case of copper vapour lasers), we can take the representation [10]

$$q_v(r) = K_1 q_0 (a + br^2) \quad (15)$$

where $K_1 = 1.43424$, $a = 1.0237072$, $b = -9993.0943$, and $q_0 = Q/V$ is the average volume power density, V is the volume of the active zone. The obtained distribution of the temperature is [10]:

$$T_g(r) = \left[T_1^{m+1} - \lambda_0^{-1} (m+1) K_1 q_0 (r^2 - R_1^2) / 16 (4a + br^2 + bR_1^2) \right]^{1/(m+1)} \quad (16)$$

3 RESULTS FROM THE APPLICATION OF THE NEW MODEL

The geometric dimensions of the new laser source are given in Fig.1, where the diameter of the outer insulation d_5 has to be specified. It has the same active zone length $l_a = 1\text{m}$ ($l_a = 0.98\text{m}$ for the preceding laser), but its transverse dimensions are larger. The power supply is the same – total electric power supplied 2.1KW. Preliminary analyses show that the longitudinal value of the intensity of the electric field ($E_L = U_{el} / l_a$) remains practically the same due to the equal distances between the electrodes of the two lasers. Thus it is accepted that laser gain would remain the same because it is proportional to E_L . The volume of the new laser source is increased significantly ($V = 730 \text{ cm}^3$) compared to the old volume of ($V = 300 \text{ cm}^3$). The increased outside surface area would boost cooling and although the supplied electric power would remain the same, the temperature in the active medium would be lower than the optimum. This places doubt on the effectiveness of the operation of the new laser source. For this reason, the development of the new temperature model is a means to find constructive solutions with the goal of increasing gas temperature to the previously determined optimal value. Fig. 2 shows the calculated distribution of the gas temperature when d_5 . It is determined using an approximation of q_v of type (15) and solution (16). The maximum value $T_0 = 1456\text{K}$ is about 130°C less than the corresponding temperature of the laser, modeled in [10, 11]. This difference is significant and it can be assumed it would lead to temperature discomfort and ineffective operation of the new laser. The analysis of thermo-technical processes in the laser tube [10] showed that the main process in the intermediate space between the two tubes is radiation emission - 72%. The remaining heat is transferred at the expense of the heat conduction process. One of the reliable constructive solutions is to fill this intermediate space with a suitable material. In this way, the process of radiation heat transfer will be terminated and only the process of heat conduction will continue. This process is not as effective and will cause an increase in the temperature of the active zone. The temperature of the active zone will depend on two components: the type of the new insulation material to replace the helium between the two tubes (with an unknown heat conductivity coefficient λ^*) and the thickness of the outer insulation (for example made out from mineral wool with a heat conductivity coefficient $\lambda_4 = 0.0456 \text{ W}/(\text{mK})$).

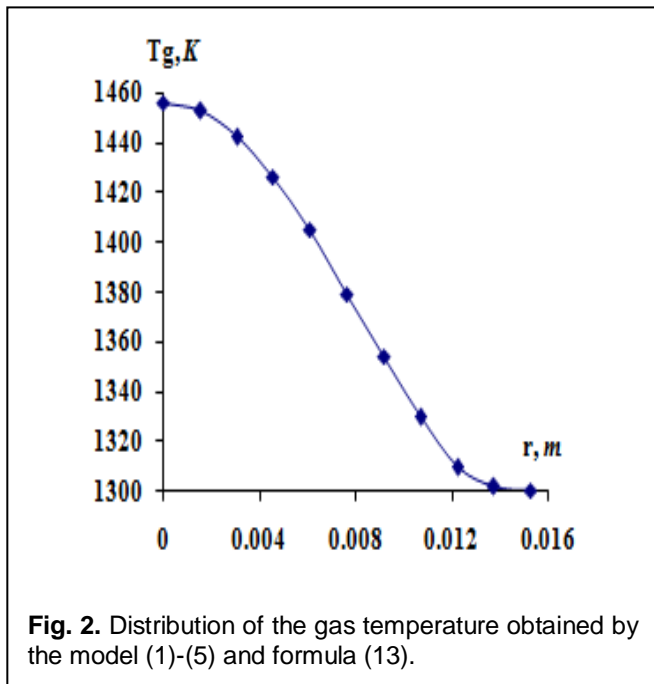
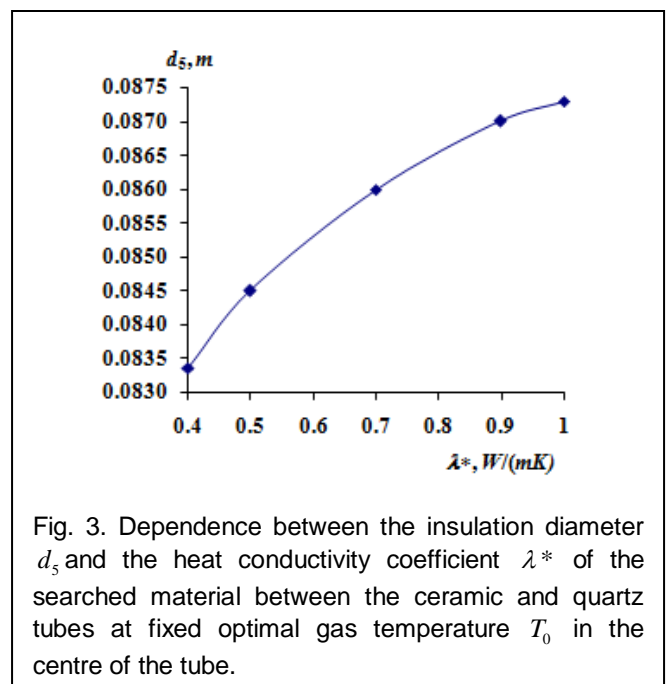


Fig. 3 shows some results of computer simulations of these relationships with the help of which the necessary optimal temperature $T_0 = 1588\text{K}$ [11] in the centre of the discharge is achieved. The analysis of the results in Fig. 3 shows that the thickness of the outer insulation exerts a stronger influence on the maintained optimal temperature T_0 in the tube than the heat conductivity coefficient of the new material. Our opinion, in accordance with this figure, is that it is sensible to choose a material with $\lambda^* = 0.7\text{ W/(mK)}$, with the correction of the temperature of the active medium achieved by changing the thickness of the outside insulation. Knowing the heat conductivity coefficient of the unknown material at a hypothetical temperature of about 1200K poses a new problem in finding such type of material. It needs to be heat resistant at this temperature, not to break down thermo-chemically, not to pollute the laser tube, and not to change its thermo-technical properties with time. It may be necessary to develop a specially-designed composite material, consisting of various insulation materials. This poses a new problem, which is to be solved - measuring an unknown heat conductivity coefficient of a material at temperatures between $1000\text{-}1500\text{K}$. The question about determining the optimal temperature of the laser medium also remains open. The temperature at the centre of the tube cannot be measured reliably. Its optimal value can only be determined by the operation of the laser source. The optimal temperature and respectively thickness of the outer insulation is that, at which the laser source generates high output power and demonstrates operational stability with time.



4 CONCLUSION

A complete temperature model has been developed and applied in designing a project of a new SrBr_2 laser source. The advantage of this model is that it allows us to determine the temperature profile in the laser tube without inputting the temperature of the outer tube, which is often unknown for new sources. Computer simulations have been carried out with the goal of defining the conditions needed to obtain the optimal temperature profile.

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