

An Optimal Solution For Time Minimizing Transportation Problems By Using Maximum Range Method

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Abstract: This article presents a new method named Maximum Range Method (MRM) for finding an optimal solution for Time Minimizing Transportation Problems (TMTP). The main purpose of this method is to Minimize the maximum time of transportation for all availability to requirement, rather than minimizing transportation cost. The procedure of MRM is developed by Transportation Problem with equality constraints. The proposed method is determine an optimum solution for TMTP and compare with the obtained results of other conventional methods, and found that the proposed method gives the better results from other traditional method. In this dissertation one more method of achieving a minimum time of transportation has been developed which is very different from obtainable method. Finally, a numerical illustration has been presented for better understanding of the algorithm

Index Terms: Transportation problem, Transportation Time, Optimal Solution, Range and MRM

1.INTRODUCTION

The transportation problem for time minimization is one of the special subclass of a transportation problem and it is defined as a Transportation Problem (TP) where instead cost, time is need to be minimized. The objective is to diminish the time while transporting all available things to the destinations. In this TP, the value of $[t_{ij}]$ is given where t_{ij} is representing transporting time from i^{th} origins to j^{th} destinations. For any feasible solution $[x_{ij}]$ need to satisfy the capacity and demand condition, time of transportation is $\left\{ \begin{matrix} \text{Max} \\ (i,j) \end{matrix} t_{ij} : x_{ij} > 0 \right\}$. The aim is to minimize the time take to bring the goods from source to destination. It is assumed that the goods can be carried from source to target place in single trip. The TMTP is extensively useful in many practical situations such as military transportation for the time of emergency, transport of all the fresh food items, fire service and hospital services ...etc. In this paper a simple algorithm for solving a TMTP has been developed. The method presented and discussed above gives us the optimal solution where minimum numbers of iterations are required. The proposed algorithm is easy one to apply which is used to derive the solution to a variety of distribution problems with equality constraints. Hammer[1], Garfinkel and Rao[2] have first analyzed the time minimizing transportation problem. The better solution and procedures are reached by Szwarc[3] and Puri[4]. Some novel procedures are found by Swarup[5], and Seshan[6] to minimize the time taken for transportation. Recently, Khan et al. [7] defined and used pointer cost to assign the cells for IBFS of the problem. In this paper, the method of finding optimum solution of TMTP is developed, with the same fundamental assumptions made by Gupta.P.K, and Hira D.S.

The method revolves around the allocation of least time cells which are determined by exploring the row/column consisting maximum range time of given transportation problem. This text aims to present the method of determining the Optimum solution of TMTP. The proposed algorithm has very simple steps to reach solution and hence implementation will be easier. It provides the best solution for distribution problems which will be help full for managing persons. The numerical illustration for the proposed algorithms is shown to prove its efficiency to get the optimal solution for TMTP. The paper is arranged as follows: Section 2 .explain the mathematical model of the problem. In section 3, the algorithm of the proposed method is given .In section 4, a example problem is demonstrated In section 5 Results has been Discussed. Section 6 is conclusion of this Paper.

1.1 MATHEMATICAL FORMULATION OF THE TMTP

Let us consider the stranded balanced transportation problem, with origin O_i (with availability a_i) $i = 1, 2, \dots, m$, and destinations, D_j (with requirement b_j), $j = 1, 2, \dots, n$. If x_{ij} is the number of load (amount) units shifting from O_i to D_j , the feasible solution $\{x_{ij}\}$ and set of feasible solution $\{x_{ij}\}$

$$X_{ij} = \left\{ \begin{matrix} x_{ij} / \sum_{j=1}^n x_{ij} = a_i, i = 1, 2, \dots, m ; \sum_{i=1}^m x_{ij} = b_j, j \\ = 1, 2, \dots, n; x_{ij} \geq 0 ; \sum_{i=1}^m a_i = \sum_{j=1}^n b_j \end{matrix} \right\}$$

Let t_{ij} be the time taken to transfer all x_{ij} items using corresponding route (i, j) for all $i = 1, 2, \dots, m$ and $j = 1, 2, \dots, n$.

The problem is mathematically expressed as follow:

$$\text{Minimize (Total Time) } Z = \text{Max}_{(i,j)} \{ t_{ij} : x_{ij} > 0 \} \quad \text{--- (1)}$$

Subject to the constrains

$$\sum_{j=1}^n x_{ij} = a_i, i = 1, 2, \dots, m \text{ (supply constrains)} \quad \text{--- (2)}$$

$$\sum_{i=1}^m x_{ij} = b_j, j = 1, 2, \dots, n \text{ (Demand constrains)} \quad \text{--- (3)}$$

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and
 $x_{ij} \geq 0; a_i > 0; b_j > 0$ for all i and j
 --- (4)

Where a_i is the quantity of load capacity at i^{th} origin; b_j is the quantity of load demand at j^{th} destination; x_{ij} is the amount of commodity transporting from i^{th} origin to j^{th} destination.

1.2 BALANCED AND UNBALANCED TRANSPORTATION TABLE(TT)

Transportation problem is explicitly represented by the following transportation table

Or g.	Destination					Ava	
	D_1	D_2	...	D_j	...		D_n
O_1	x_{11} t_{11}	x_{12} t_{12}	...	x_{1j} t_{1j}	...	x_{1n} t_{1n}	a_1
O_2	x_{21} t_{21}	x_{22} t_{22}	...	x_{2j} t_{2j}	...	x_{2n} t_{2n}	a_2
...
O_i	x_{i1} t_{i1}	x_{i2} t_{i2}	...	x_{ij} t_{ij}	...	x_{in} c_{in}	a_i
...
O_m	x_{m1} t_{m1}	x_{m2} t_{m2}	...	x_{mj} t_{mj}	...	x_{mn} t_{mn}	a_m
Requirement	b_1	b_2	...	b_j	...	b_n	$\sum_{i=1}^m a_i$ $= \sum_{j=1}^n b_j$

Figure 1. Transportation table of transportation problem

The $m \times n$ squares are called cells. The transportation time t_{ij} from the i^{th} origin to the j^{th} the $(i, j)^{th}$ cell. The solution x_{ij} is displayed in the upper left corner of the cell. The various a_i 's and b_j 's are called rim requirements. The feasibility of a solution can be verified by summing the values of x_{ij} along the rows and down the columns (ie, x_{ij} satisfying the rim conditions).

The TP feasible solution will have $(m + n - 1)$ positive allocations.

Unbalanced transportation Table: (Excess availability ie $\sum a_i > \sum b_j$)

Or g.	Destination					Ava.
	D_1	...	D_j	...	D_n	
O_1	x_{11} t_{11}	...	x_{1j} t_{1j}	...	x_{1n} t_{1n}	a_1
O_2	x_{21} t_{21}	...	x_{2j} t_{2j}	...	x_{2n} t_{2n}	a_2
...
O_i	x_{i1} t_{i1}	...	x_{ij} t_{ij}	...	x_{in} t_{in}	a_i

O_m	x_{m1} t_{m1}	...	x_{mj} t_{mj}	...	x_{mn} t_{mn}	a_m
Requirement	b_1	...	b_j	...	b_n	$\sum_{i=1}^m a_i$ $> \sum_{j=1}^n b_j$

Figure 2. Transportation table of unbalanced transportation problem

Modified Balanced transportation Table: $\sum_{i=1}^m a_i = \sum_{j=1}^{n+1} b_j$

Or g.	Destination					Ava	
	D_1	...	D_j	...	D_n		D_{n+1}
O_1	x_{11} t_{11}	...	x_{1j} t_{1j}	...	x_{1n} t_{1n}	x_{1n+1} t_{1n+1}	a_1
O_2	x_{21} t_{21}	...	x_{2j} t_{2j}	...	x_{2n} t_{2n}	x_{2n+1} t_{2n+1}	a_2
...
O_i	x_{i1} t_{i1}	...	x_{ij} t_{ij}	...	x_{in} t_{in}	x_{in+1} t_{in+1}	a_i
...
O_m	x_{m1} t_{m1}	...	x_{mj} t_{mj}	...	x_{mn} t_{mn}	x_{mn+1} t_{mn+1}	a_m
Requirement	b_1	...	b_j	...	b_n	$b_{n+1} = \sum_{i=1}^m a_i - \sum_{j=1}^n b_j$	$\sum_{j=1}^{n+1} b_j$

Figure 3. Transportation table of Modified balanced transportation problem

Unbalanced transportation Table: (shortage in availability ie. $\sum a_i < \sum b_j$)

Org	Destination					Ava
	D_1	...	D_j	...	D_n	
O_1	x_{11} t_{11}	...	x_{1j} t_{1j}	...	x_{1n} t_{1n}	a_1
O_2	x_{21} t_{21}	...	x_{2j} t_{2j}	...	x_{2n} t_{2n}	a_2
...
O_i	x_{i1} t_{i1}	...	x_{ij} t_{ij}	...	x_{in} t_{in}	a_i

O_m	x_{m1}	...	x_{mj}	...	x_{mn}
	t_{m1}		t_{mj}		t_{mn}
Requirement	b_1	...	b_j	...	b_n
	$\sum_{i=1}^m a_i < \sum_{j=1}^n b_j$				

Figure 4. Transpotation table of unbalanced transportation problem

Modified Balanced transportation Table: $\sum_{i=1}^{m+1} a_i = \sum_{j=1}^n b_j$

Org.	D_1	...	D_j	...	D_n	Ava.
O_1	x_1		x_{1j}		x_1	a_1
	t_{11}		t_{1j}		t_{1n}	
O_2	x_2		x_{2j}		x_2	a_2
	t_{21}		t_{2j}		t_{2n}	
...
O_i	x_i		x_{ij}		x_i	a_i
	t_{i1}		t_{ij}		t_{in}	
...
O_m	x_m		x_{mj}		x_m	a_m
	t_{m1}		t_{mj}		t_{mn}	
O_{m+1}	x_{m+}		x_{m+}		x_{m+}	b_j
	$t_{m+} = 0$		$t_{m+} = 0$		$t_{m+1n} = 0$	$\sum_{j=1}^n b_j$
Requirement	b_1	...	b_j	...	b_n	$\sum_{i=1}^m a_i = \sum_{j=1}^n b_j$

Figure 5. Transpotation table of Modified balanced transportation problem

2.SOLUTION METHOD

Consider a balanced TMTP with m origin and n destination The hauler can able to transport the goods from the starting point to end place in a single time. The transportation time t_{ij} is not depend upon the goods carried. There are two type of solution in the TMTP first one is IBFS and second one upgrading of the IBFS.

The solution of IBFS is denoted by Optimum (Minimum) time of Transportation $Z^{(n)}(x) = \left\{ \begin{matrix} \text{Max} \\ (i,j) \end{matrix} t_{ij} : x_{ij} > 0 \right\} = t_{rs}^{(n)}$, where n (n=1,2,3,4.....) is number of iteration. Note that (r,s) cell may or may not be unique. And also calculate Total transportation time $T(x) = \sum_{i=1}^m \sum_{j=1}^n t_{ij} u_{ij}$ where the auxiliary function $u_{ij} =$

$$\begin{cases} 1; x_{ij} > 0 \\ 0; x_{ij} = 0 \end{cases} \cdot \text{Efficiency of Transportation } E(x) = \sum_{i=1}^m \sum_{j=1}^n t_{ij} x_{ij}$$

Here the better IBFS is obtained by leaving basic cell which have maximum time. If the basic cell transportation time is greater than non basic cell transportation time then leave the basic cell and enter the non basic cell into the basis which rearrange the current allocation. Crossed out the cells which have larger time than the (r,s) cell. The better solution gives the allocated value $\{x_{ij}\}$ either partially or fully converted into other allocated cell or non allocated cell with minimum time. The balanced TP form a closed loop, this loop provide the suitable non basic cell enter into the basis. The closed loop always having even number of cells. Let the amount ϕ is to be shifted and it is less than are equal to basic variable x_{rs} , choose the ϕ value only for the basic allocation x_{ij} such that $x_{ij} \pm \phi \geq 0$. Add the ϕ to the '+' sign and subtract the ϕ to the '-' sign of the closed loop. Iteratively all the non basic cell would be crossed out.

3. A INNOVATIVE APPROACH FOR SOLVING TRANSPORTATION PROBLEM

The process of proposed method is carried out in stepwise.

Step 1: To check the given time transportation table is balanced. Suppose the given time transportation table is unbalanced convert into balanced.

Step 2: Calculate the range in each row and each column it is display in the outside of the table. choose any one row or column with highest range value. Assign a feasible value with negligible unit time in the selected row or column. Eliminate the satisfied row (or) column and modify the TT. Suppose row and column both are fulfilled concurrently, eliminate any one and the remaining one has zero availability (or) zero requirement. If tie occur then choose the cells with minimum time and utmost allocation can be made. Suppose the least time and highest allocation also tie chose any one arbitrarily.

Step 3:

- (i) Any one of the row (column) with zero (or) nonzero capacity (requirement) calculate the basic variable by using Matrix minima method then stop.
- (ii) Otherwise go to step 2 and again the same process until the requirement and capacity are drained.

Step 4:

Display all the basic variable x_{ij} to the corresponding cells in the given transportation table.

Test for Optimality:

- (i) If all the basic cells transportation time is less than or equal to the non basic cells transportation time in its row(column) then cross out all the non allocated cells and also the non - degenerate basic cells are not form a loop then the present BFS is optimum.
- (ii) Suppose some of the non basic cells transportation time is less than equal to the basic cells transportation time in its row(column). Selected uncrossed out non basic cells without generate the loop then the current basic feasible

solution is optimum. To find optimum value $Z(x)$, $T(x)$ and $E(x)$. Otherwise go to the improved optimum solution

Step 5: Improved optimum solution

Selected non basic cell with generate a closed loop time transportation table, put a '+' sign and '-' sign to the closed loop. Calculate following values

Entering value

$$\emptyset = \{x_{ij}/x_{ij} \text{ lies in '-' sign of cells in closed loop}\}$$

Add the \emptyset to '+' sign of closed loop ie, $x_{ij} + \emptyset > 0$ and subtract the \emptyset to the '-' sign of the closed loop ie, $x_{ij} - \emptyset \geq 0$, the cell with $x_{ij} - \emptyset = 0$, is leaving the basis and cross out the cell.

Value of loop $V_{ij} = t_{rs} - t_{tu} + t_{vw} + t_{xy} \dots$ Where t_{rs} is entering non -basic cell transportation time and $t_{rs}, t_{tu}, t_{vw}, t_{xy} \dots$ etc are basic cell transportation time in the closed loop.

Weightage of the loop $W_{ij} = t_{rs} - t_{xy}$ Where t_{rs} is entering non -basic cell transportation time and t_{xy} leaving basic cell transportation time.

By examine the value of V_{ij} and W_{ij} and it is conclude that

- (i) If all $V_{ij} > 0$ and $W_{ij} > 0$, then the loop is rejected and current solution is optimum and unique.
- (ii) If all $V_{ij} \geq 0$ and $W_{ij} \geq 0$, then the loop is rejected and current solution is optimum and alternate optimum exists.
- (iii) If $V_{ij} > 0$ or $V_{ij} < 0$ and at least one $W_{ij} < 0$, then loop is accepted .suppose more than one loop is accepted then select loop with most negative value of W_{ij} .Therefore the current solution is not optimum .Rearrange the allocation and go to the step 6.

Step 6: Do again the steps 4 and 5 awaiting all non basic cell crossed out and the optimum solution is reached calculate optimum value of $Z(x)$, $T(x)$ and $E(x)$.

4. NUMERICAL ILLUSTRATION

Example-6.1

A air force tools is to be transported from three origins to four destinations the availability of the origins, the requirement of the destination and time of shipment is shown in the table below and find the total time required for shipment is minimum $Z(x)$, Total time of transportation $T(x)$ and Transportation efficiency $E(x)$ by using maximum range method.

Transportation table 6.1.1

Origin	D ₁	D ₂	D ₃	D ₄	Availa bility
O ₁	10	0	20	11	15
O ₂	1	7	9	20	25
O ₃	12	14	16	18	5
Requir ement	12	8	15	10	45

Solution of Example 6.1

Iteration :I

From the Transportation Table 6.1.1, Sum of availability and Sum of requirement are equal. Therefore ,the above time TT is a balanced. To find optimum solution by applying MRM allocations are obtained as follows

	Destination				
	D ₁	D ₂	D ₃	D ₄	
O ₁	10	8	20	7	15
O ₂	12	1	13	9	25
O ₃	12	8	2	3	5
Requir ement	12	8	15	10	45

Transportation table 6.1.2

Hence, Initial basic feasible solution $Z^{(1)}(x) = 18$, $T(x) = 55$ minutes and $E(x) = 292$

Iteration :II

Improved Optimality

Origin	D ₁	D ₂	D ₃	D ₄	Availabil ity
O ₁	10	5	20	10	15
O ₂	12	3	10	7	25
O ₃	12	8	5	16	5
Require ment	12	8	15	10	45

Transportation table 6.1.3

Hence, Improved basic feasible solution $Z^{(2)}(x) = 16$, $T(x) = 44$ minutes and $E(x) = 313$

Iteration :III

	Destination				
Origin	D ₁	D ₂	D ₃	D ₄	Availabi lity
O ₁	10	5	20	10	15
O ₂	7	3	15	7	25
O ₃	5	12	8	16	5
Requir ement	12	8	15	10	45

Transportation table 6.1.4

Hence, Optimum solution $Z^{(3)}(x) = 12$, $T(x) = 40$ minutes and $E(x) = 333$

Name of the methods	No. Iter.	Basic solution	Transportation Time			Is it Opt.
			Opt.	Total	Eff.	
			Z(x)	T(x)	E(x)	
NWCM	I	$x_{11} = 12; x_{12} = 3;$ $x_{21} = 5; x_{23} = 15;$ $x_{24} = 5; x_{34} = 5$	20	64	480	No
Improved Optimum	II	$x_{11} = 12; x_{14} = 3;$ $x_{21} = 8; x_{23} = 15;$ $x_{24} = 2; x_{34} = 5$	20	62	474	No
	III	$x_{11} = 10; x_{14} = 5;$ $x_{21} = 2; x_{22} = 8; x_{23} = 15;$ $x_{34} = 5$	18	56	438	No
	IV	$x_{11} = 5; x_{14} = 10;$ $x_{21} = 7; x_{22} = 3; x_{23} = 15;$ $x_{34} = 5$	12	50	413	No
	V	$x_{11} = 5; x_{14} = 10;$ $x_{21} = 7; x_{22} = 3; x_{23} = 15;$ $x_{31} = 5$	12	40	333	Yes
LCM	I	$x_{12} = 8; x_{14} = 7;$ $x_{21} = 12; x_{23} = 13;$ $x_{33} = 2; x_{34} = 3$	18	55	292	No
Improved Optimum	II	$x_{12} = 8; x_{14} = 7;$ $x_{21} = 10; x_{23} = 15;$ $x_{31} = 2; x_{34} = 3$	18	51	300	No
	III	$x_{12} = 5; x_{14} = 10;$ $x_{21} = 10; x_{23} = 15;$ $x_{31} = 2; x_{32} = 3$	14	47	321	No
	IV	$x_{12} = 5; x_{14} = 10;$ $x_{21} = 7; x_{22} = 3;$ $x_{23} = 15; x_{31} = 5$	12	40	333	Yes
	VAM	I	$x_{12} = 8; x_{14} = 7;$ $x_{21} = 12; x_{23} = 13;$ $x_{33} = 2; x_{34} = 3$	18	55	292
Improved Optimum	II	$x_{12} = 8; x_{14} = 7;$ $x_{21} = 10; x_{23} = 15;$ $x_{31} = 2; x_{34} = 3$	18	51	300	No
	III	$x_{12} = 5; x_{14} = 10;$ $x_{21} = 10; x_{23} = 15;$ $x_{31} = 2; x_{32} = 3$	14	47	321	No
	IV	$x_{12} = 5; x_{14} = 10;$ $x_{21} = 7; x_{22} = 3;$ $x_{23} = 15; x_{31} = 5$	12	40	333	Yes
	MRM	I	$x_{12} = 8; x_{14} = 7;$ $x_{21} = 12; x_{23} = 13;$ $x_{33} = 2; x_{34} = 3$	18	55	292
Improved Optimum	II	$x_{12} = 5; x_{14} = 10;$ $x_{21} = 12; x_{22} = 3;$ $x_{23} = 10; x_{33} = 5$	16	44	313	No
	III	$x_{12} = 5; x_{14} = 10;$ $x_{21} = 7; x_{22} = 3;$ $x_{23} = 15; x_{31} = 5$	12	40	333	Yes

7. RESULTS AND DISCUSSION

Finally an optimum solution reached by the "Maximum Range Method (MRM)", the result is compare with the results obtained by NWCM, VAM and LCM are explained in the following result analysis table in Table 7.1As observed from Table 7.1, the MRM present comparatively a best Optimum solution than the results acquire by the established algorithm NWCM, VAM and LCM. Efficiency of MRM has also been tested by solving numerous balanced and unbalanced TP and it is establish that the MRM yield relatively a best outcome with minimum number of iteration.

8. CONCLUSION

In this article to develop a new algorithm for TMTP provide the optimum solution for cost, time and efficiency of

Transportation even in the least iteration and also in minimum computation time. In a real life situation, such that the varying financial and ecological conditions, the time is vital role for transportation. Therefore TMTP is one of the best method in the time minimize transportation system. It can be serve in the emergency period of organization, military and fire service, and in transportation of fresh food and vegetables etc. Finally this method is very useful to manager to make a good decision in a grave situation.

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